

FIG. 1

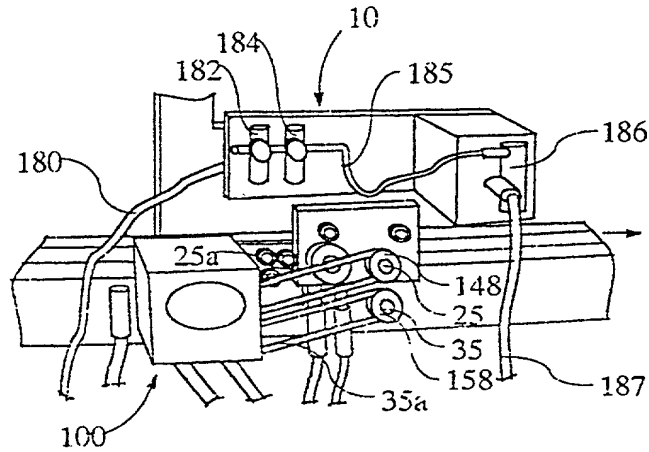


FIG. 2

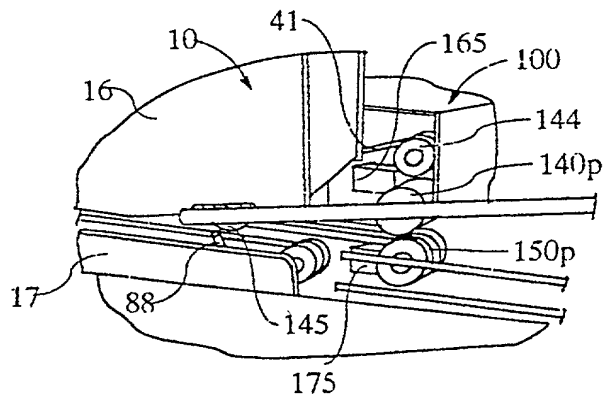


FIG. 3

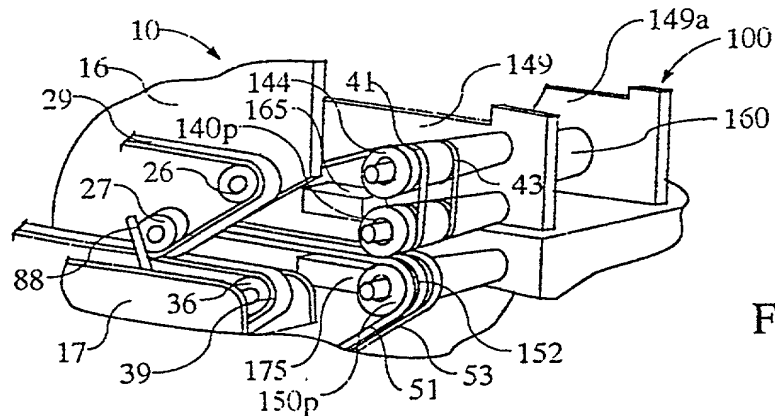


FIG. 4

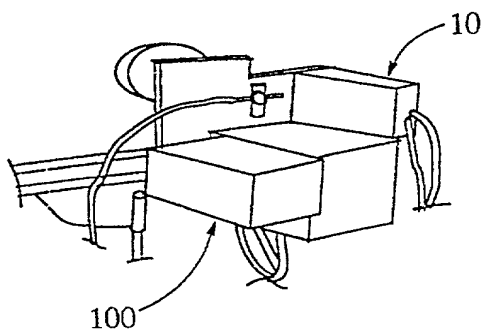


FIG. 5

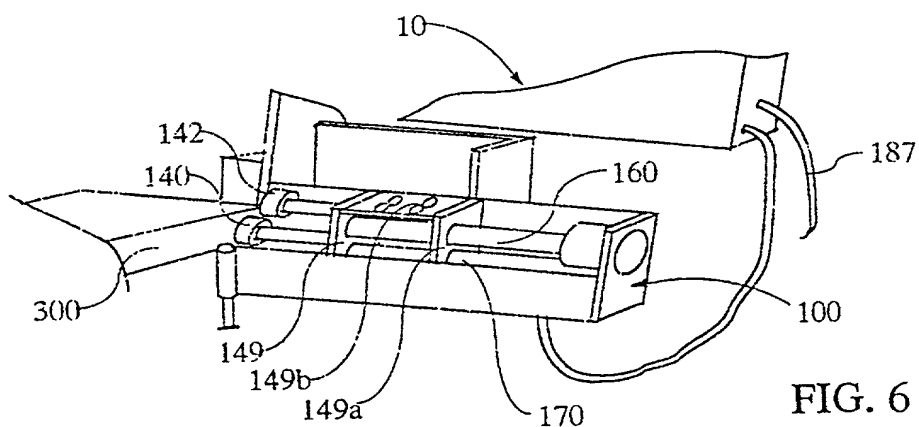


FIG. 6

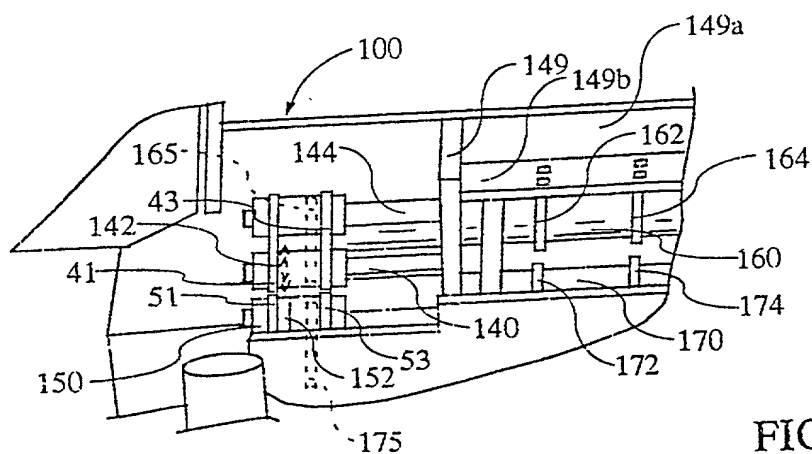


FIG. 7

FIG. 8

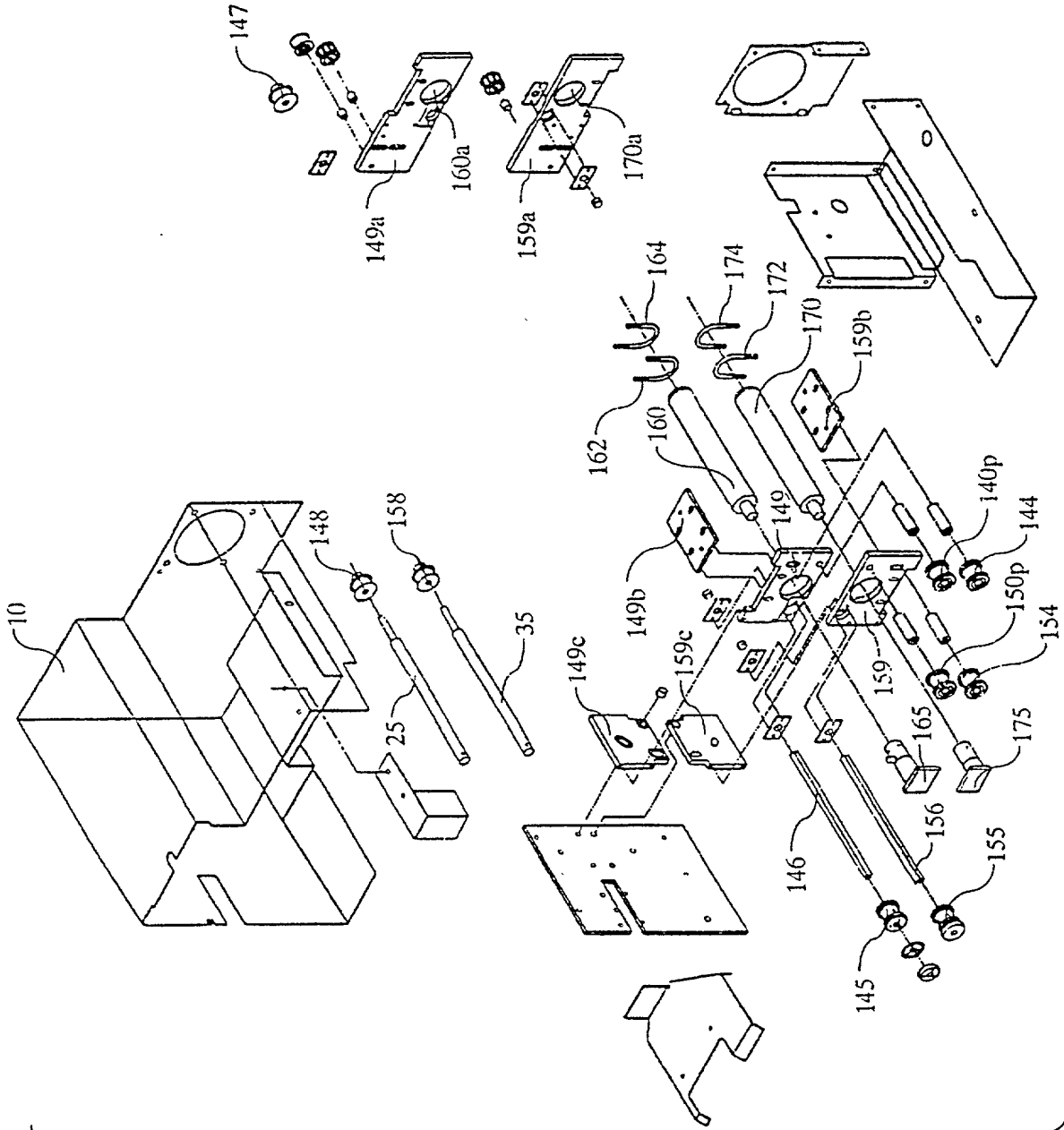


FIG. 8

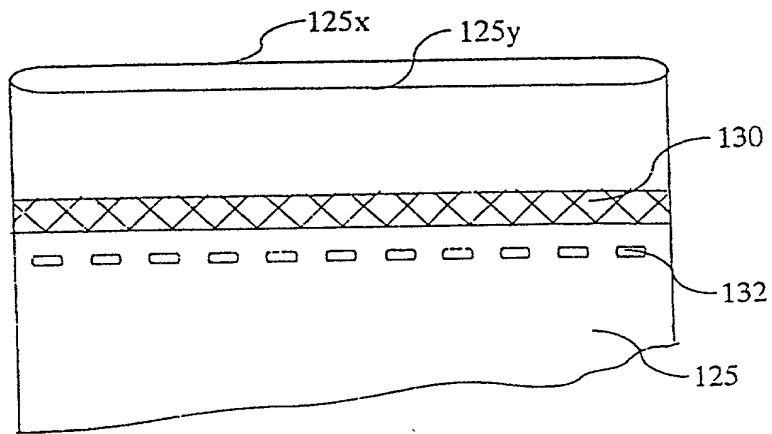


FIG. 9

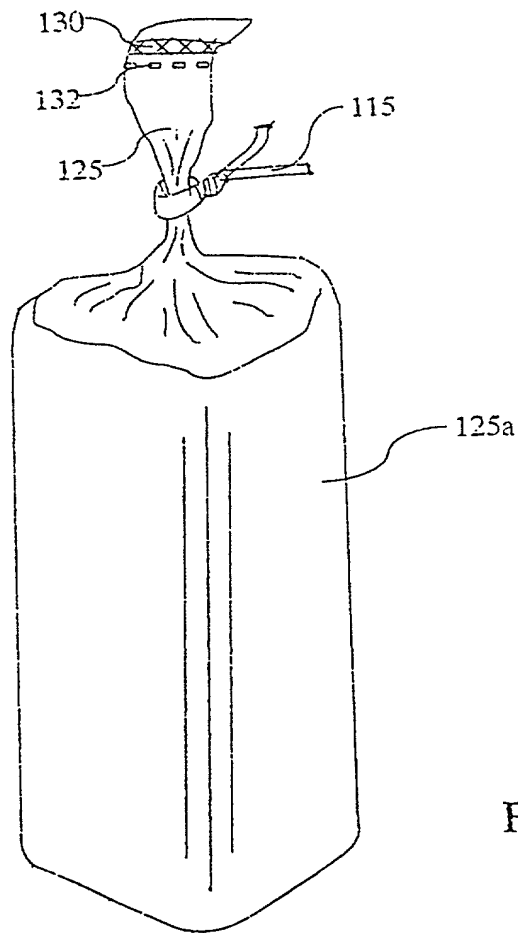


FIG. 10

BAG SEALING PROFILE FOR PRODUCTION SETUP

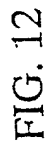
psi equal 25

MAXIMUM TEMPERATURE 600°F.

Conveyor Speed FPM	60	50	40	34	28
Servo-tyer FPM	125	104	85	71	56
Servo belt setting	11	10	9	8	7
Bag 2.0 mil	N/A	N/A	600	550	475
Bag 1.5 mil	500	535	500	485	440
Bag 1 mil	550	475	445	415	385

Note: The above temperatures are used as a guide only. Bag characteristics may require temperature adjustment for bag quality.

FIG. 11



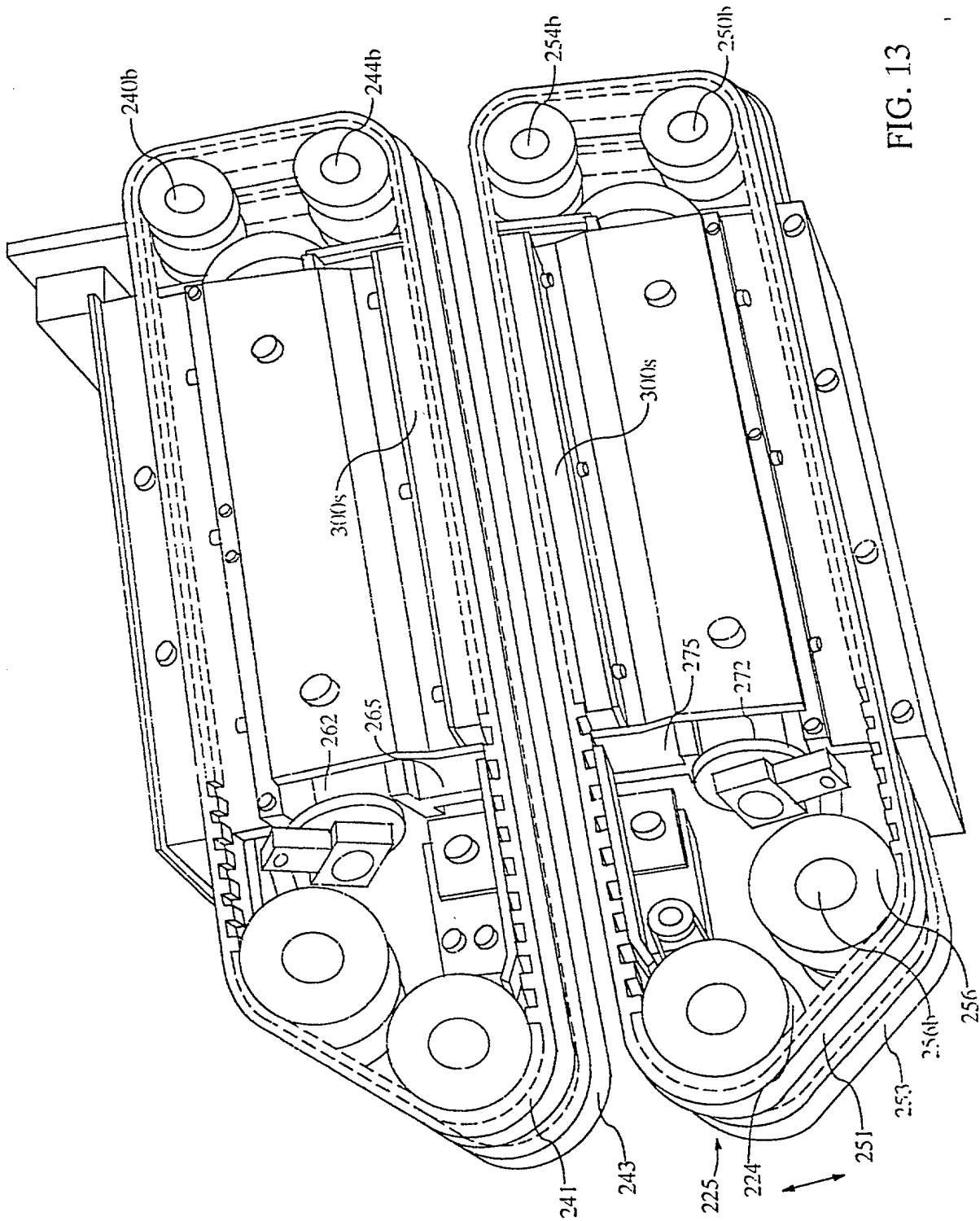


FIG. 13

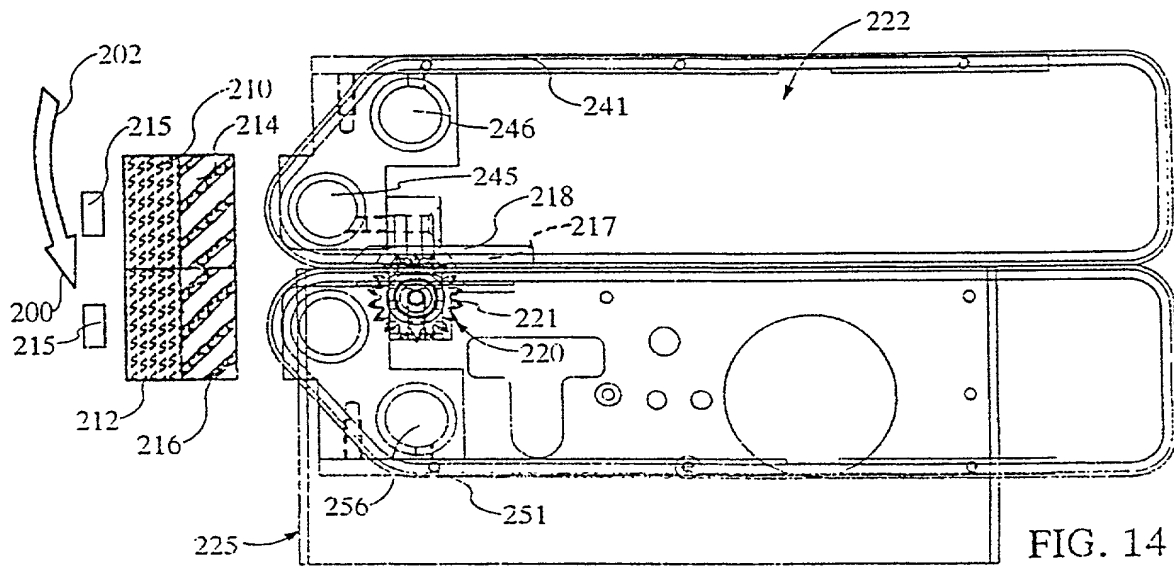


FIG. 14

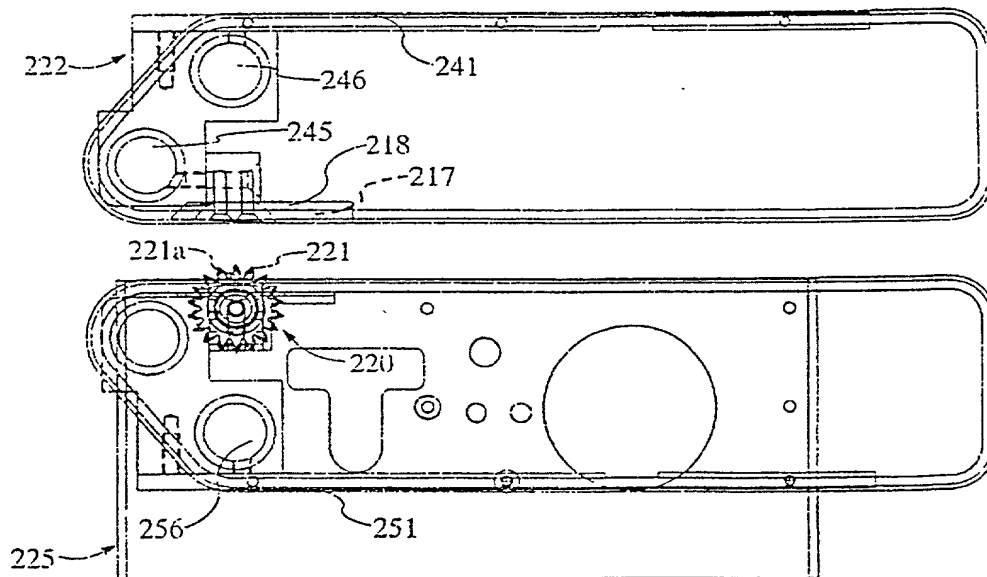


FIG. 15

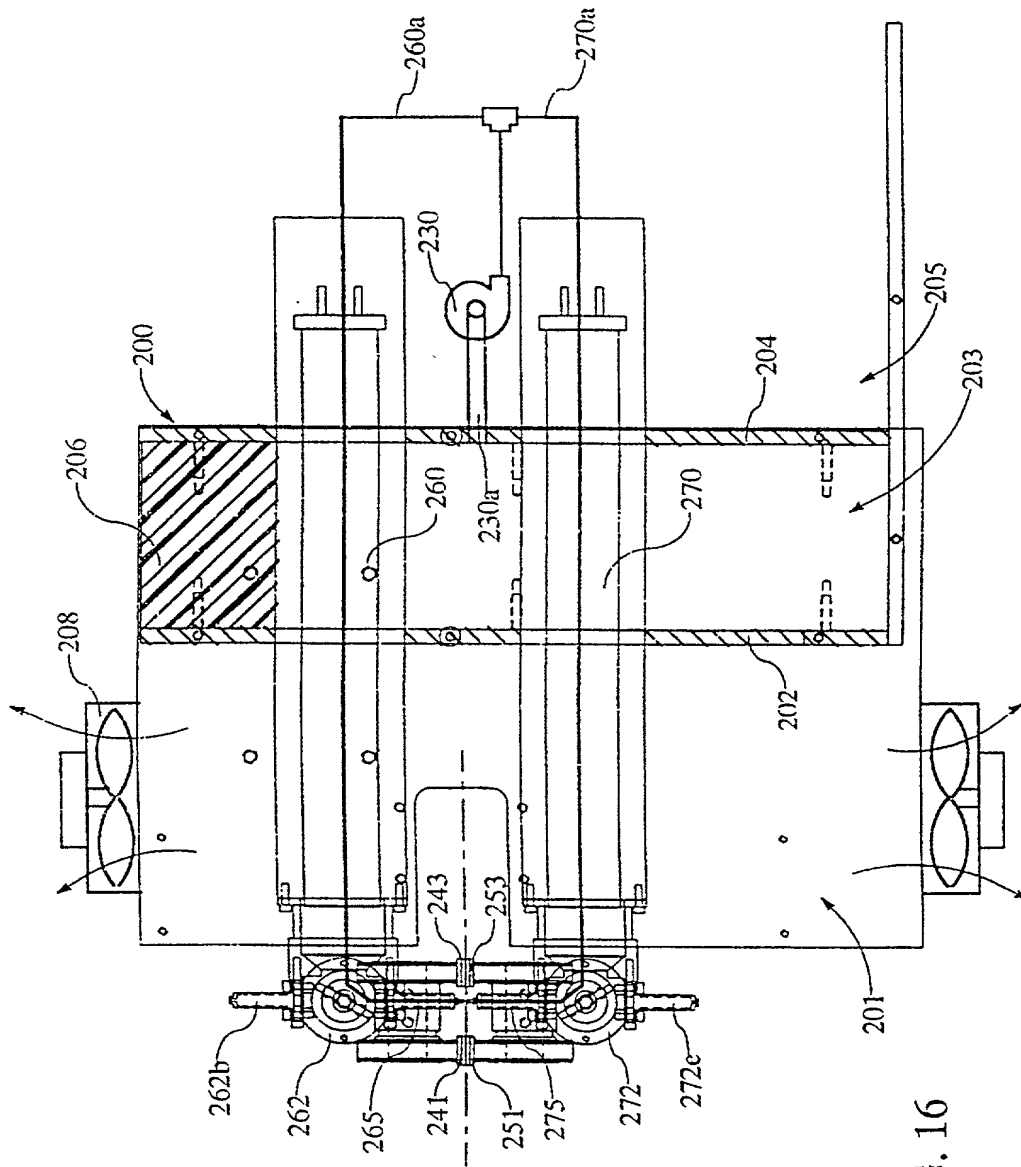


FIG. 16

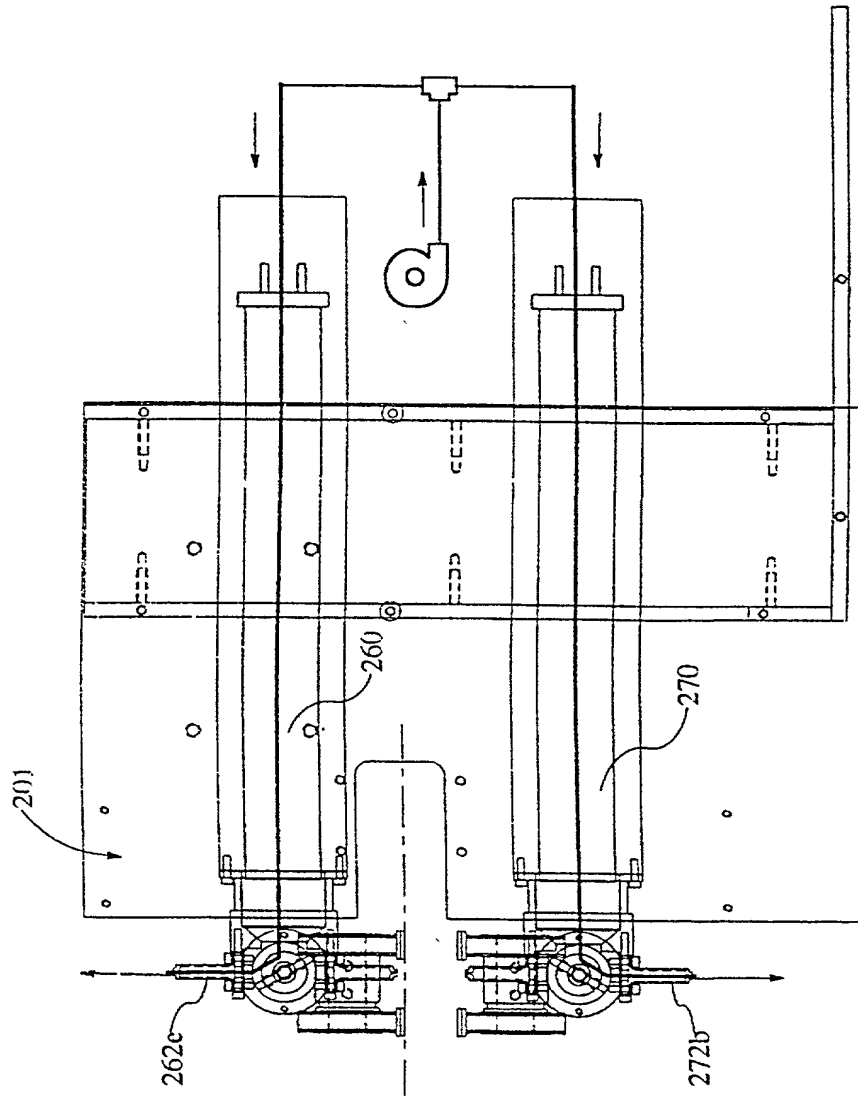


FIG. 17

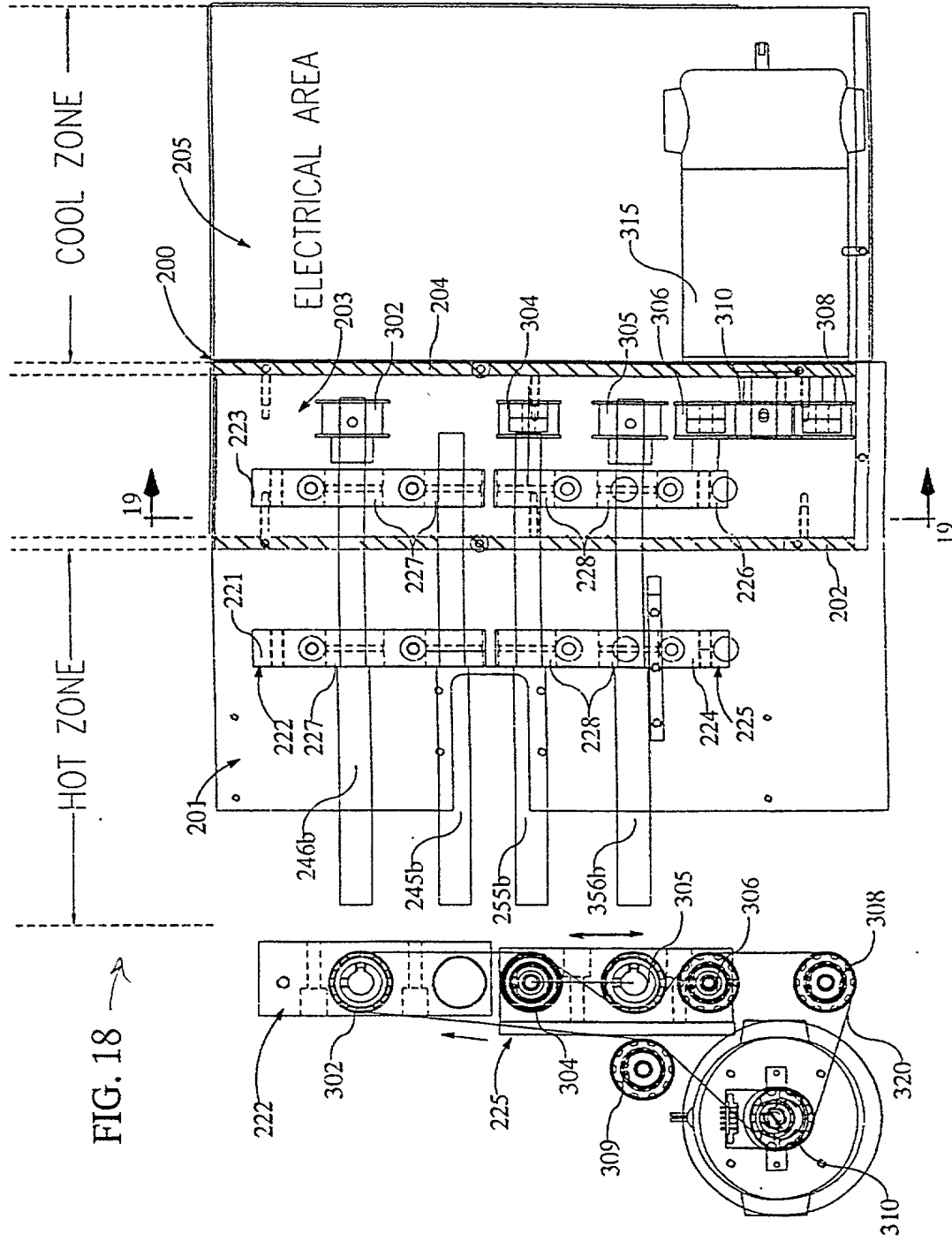
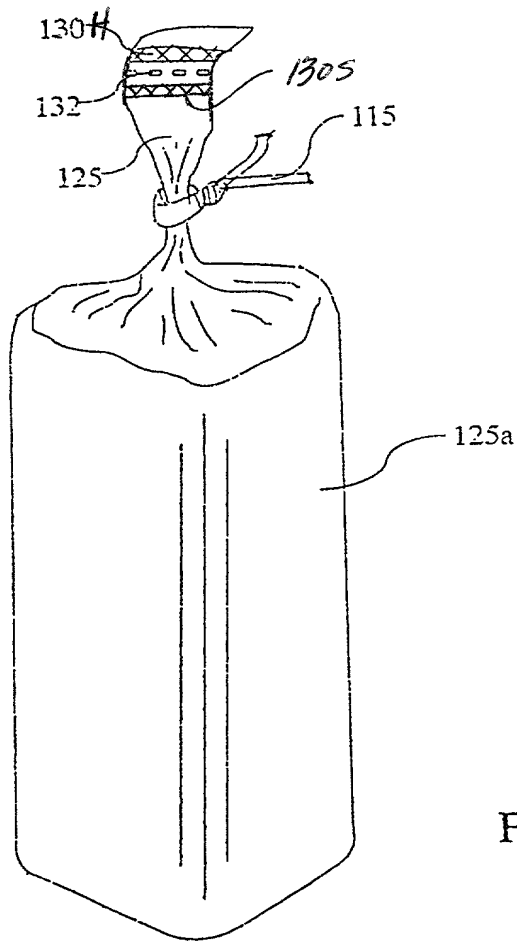
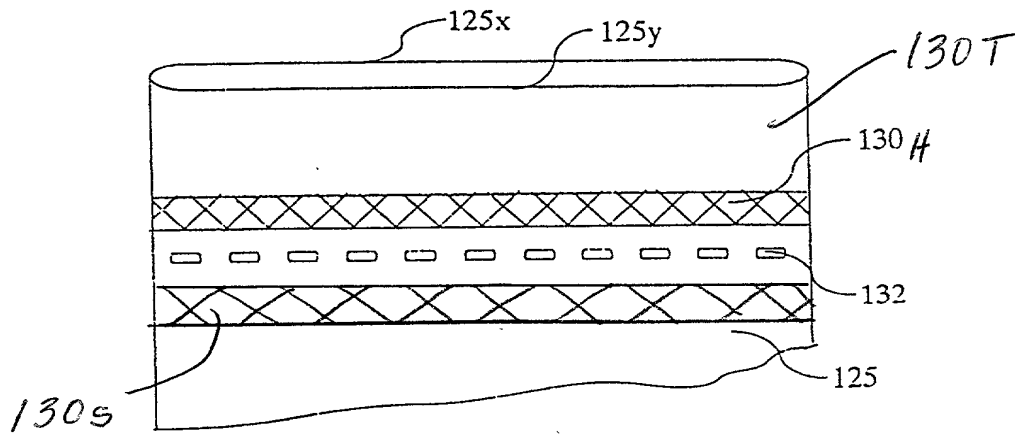


Fig 19



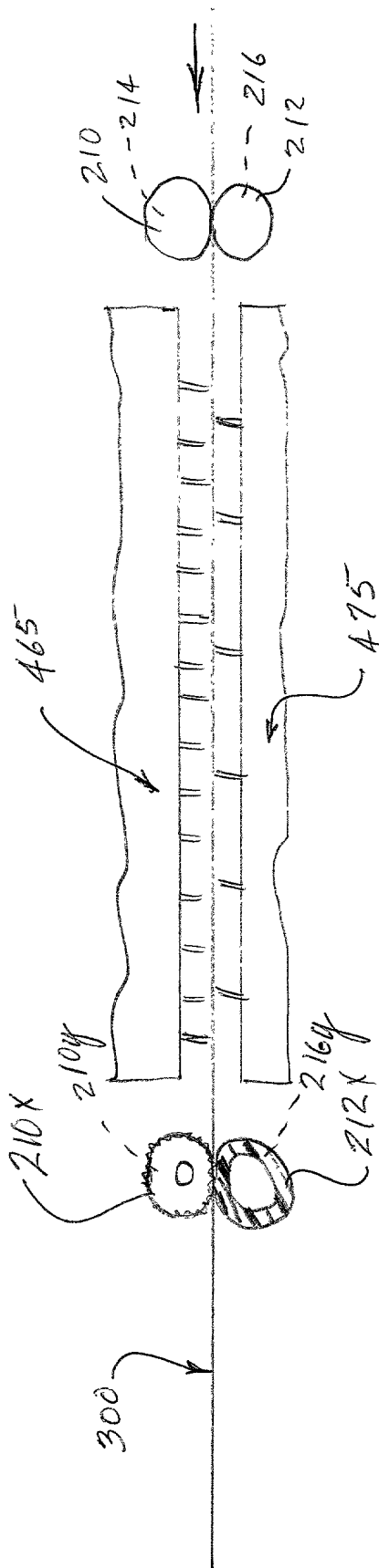
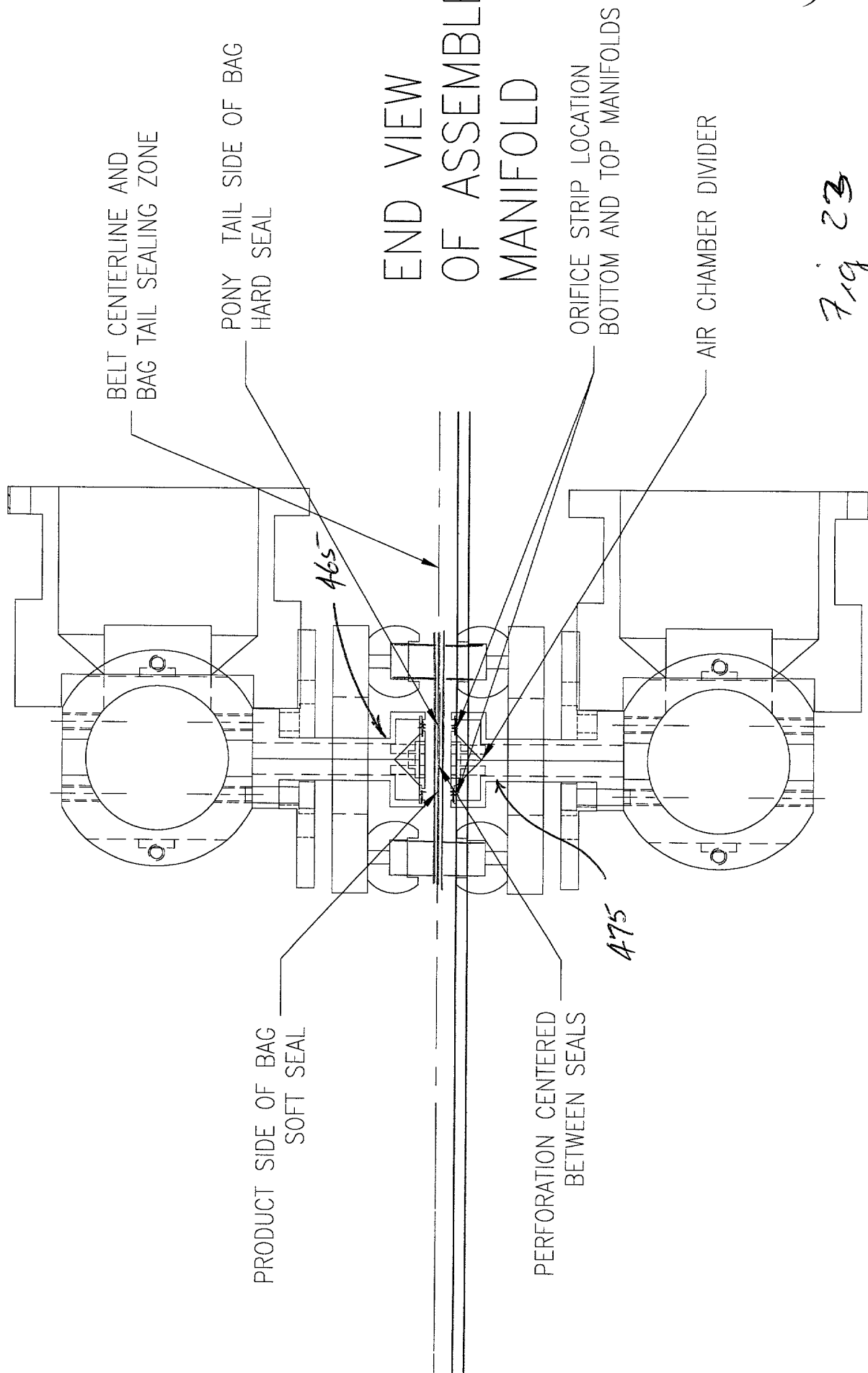


Fig 22

18414
1
(3)

Fig 23



18 414
(4)

10029307 21901

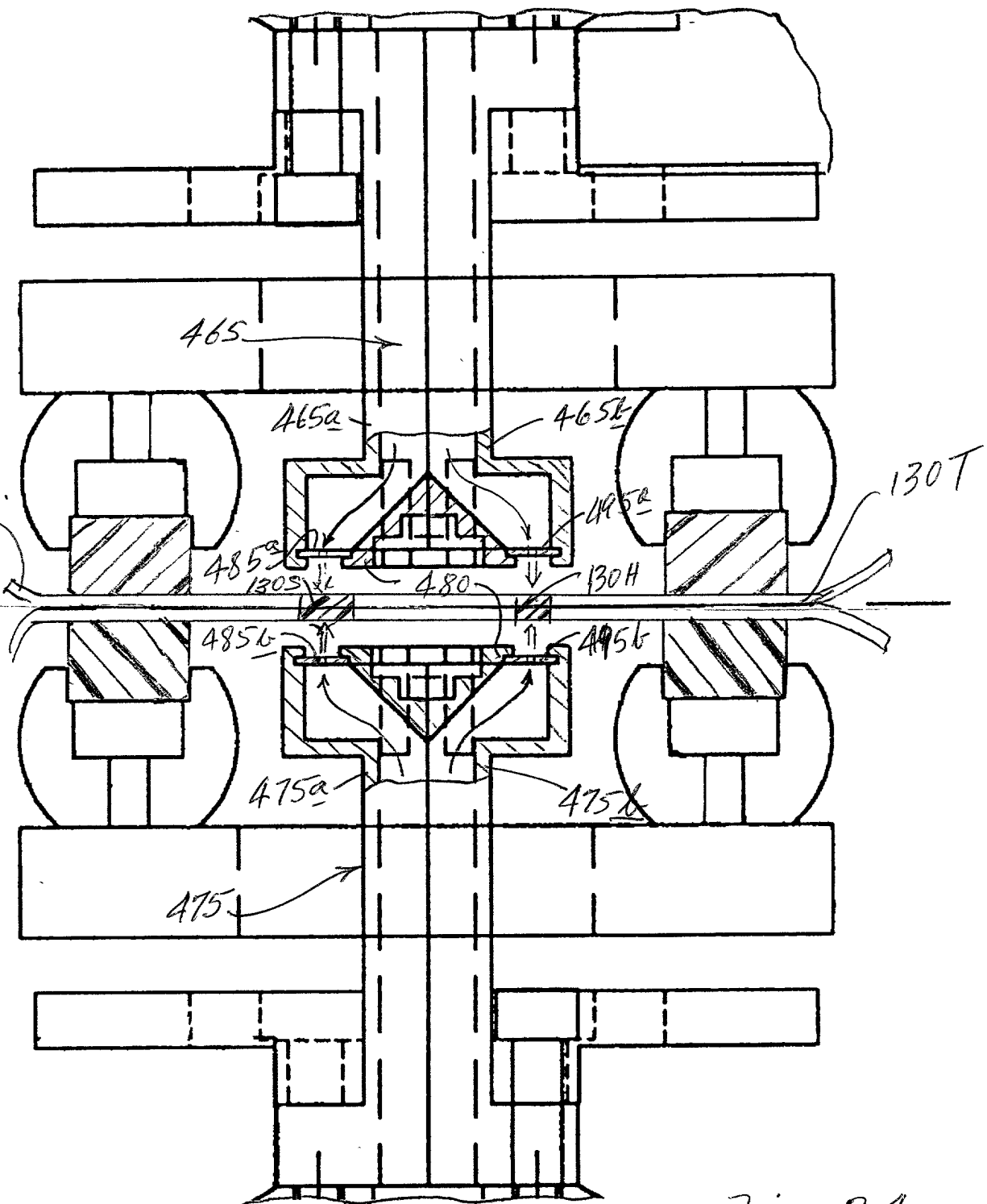
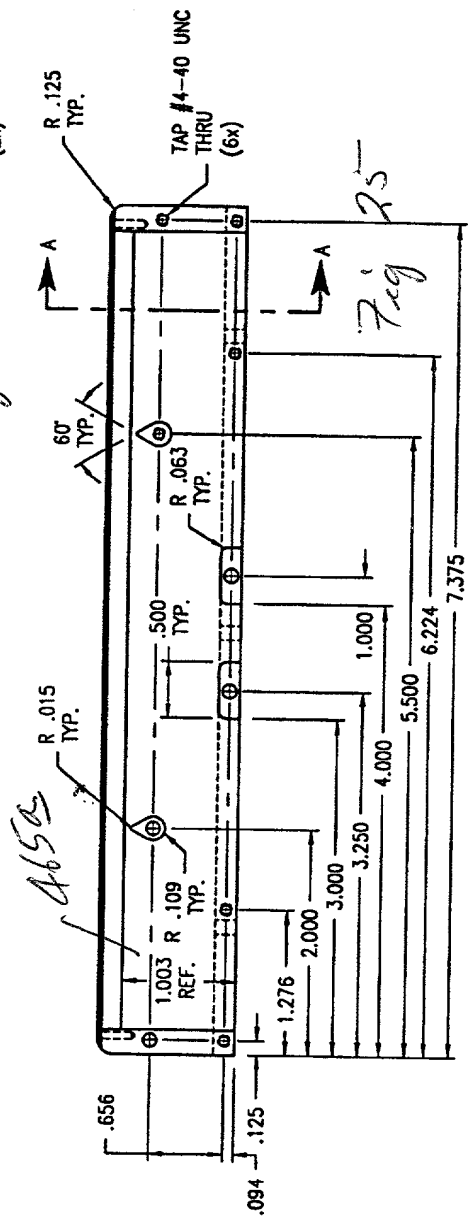
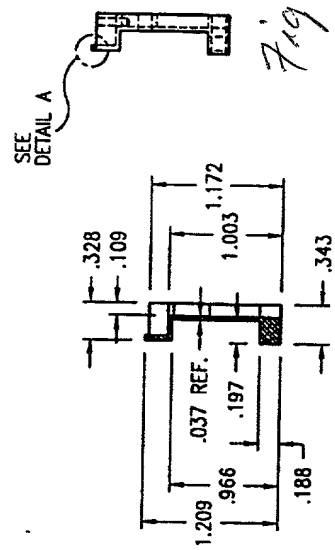
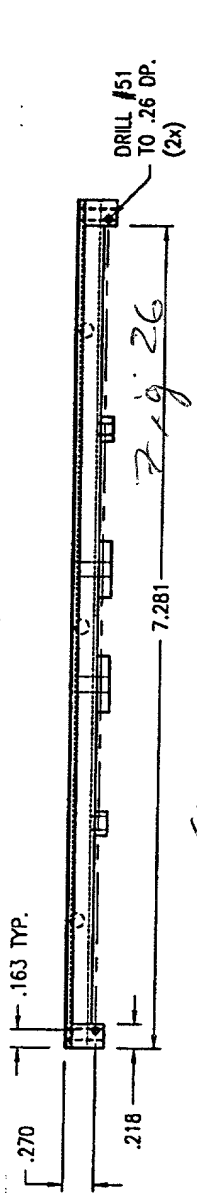


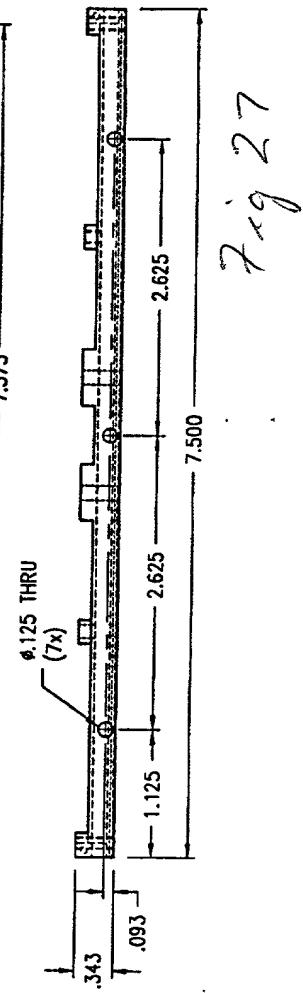
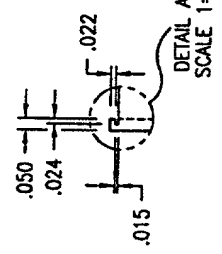
Fig 24

18,414-2

TOP VIEW



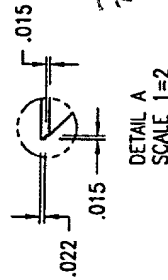
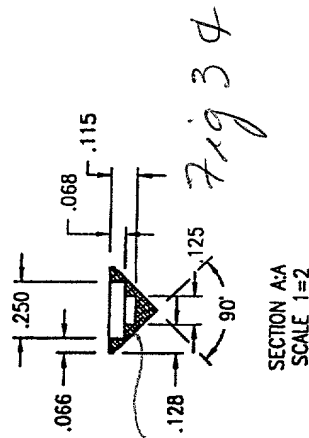
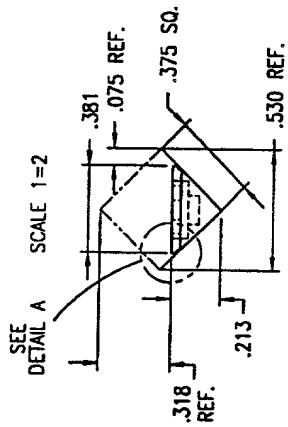
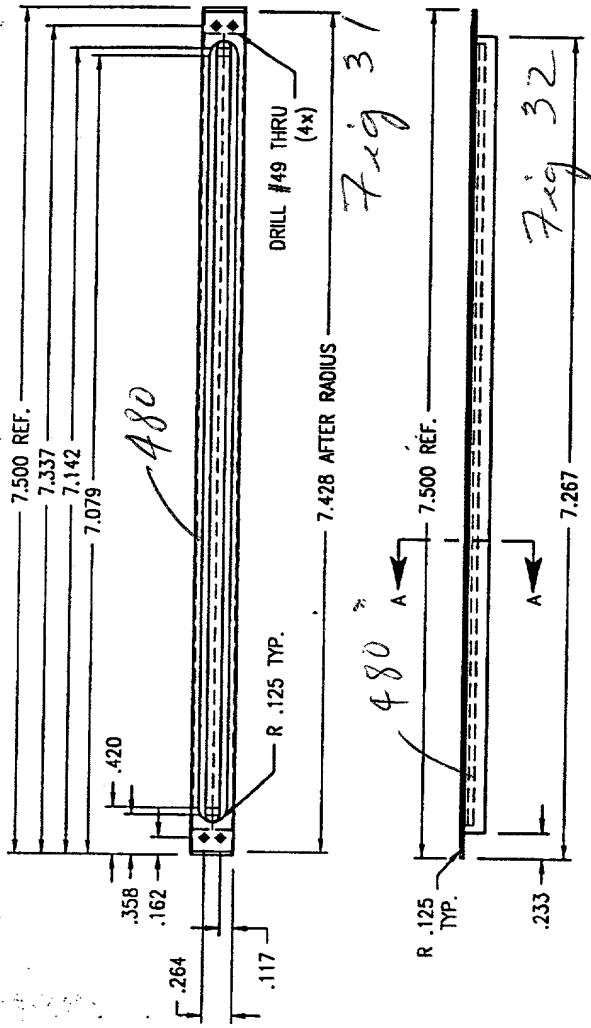
SECTION A-A
Fig 28



18,414
(5)

18, 414 - 3

TOGETHER



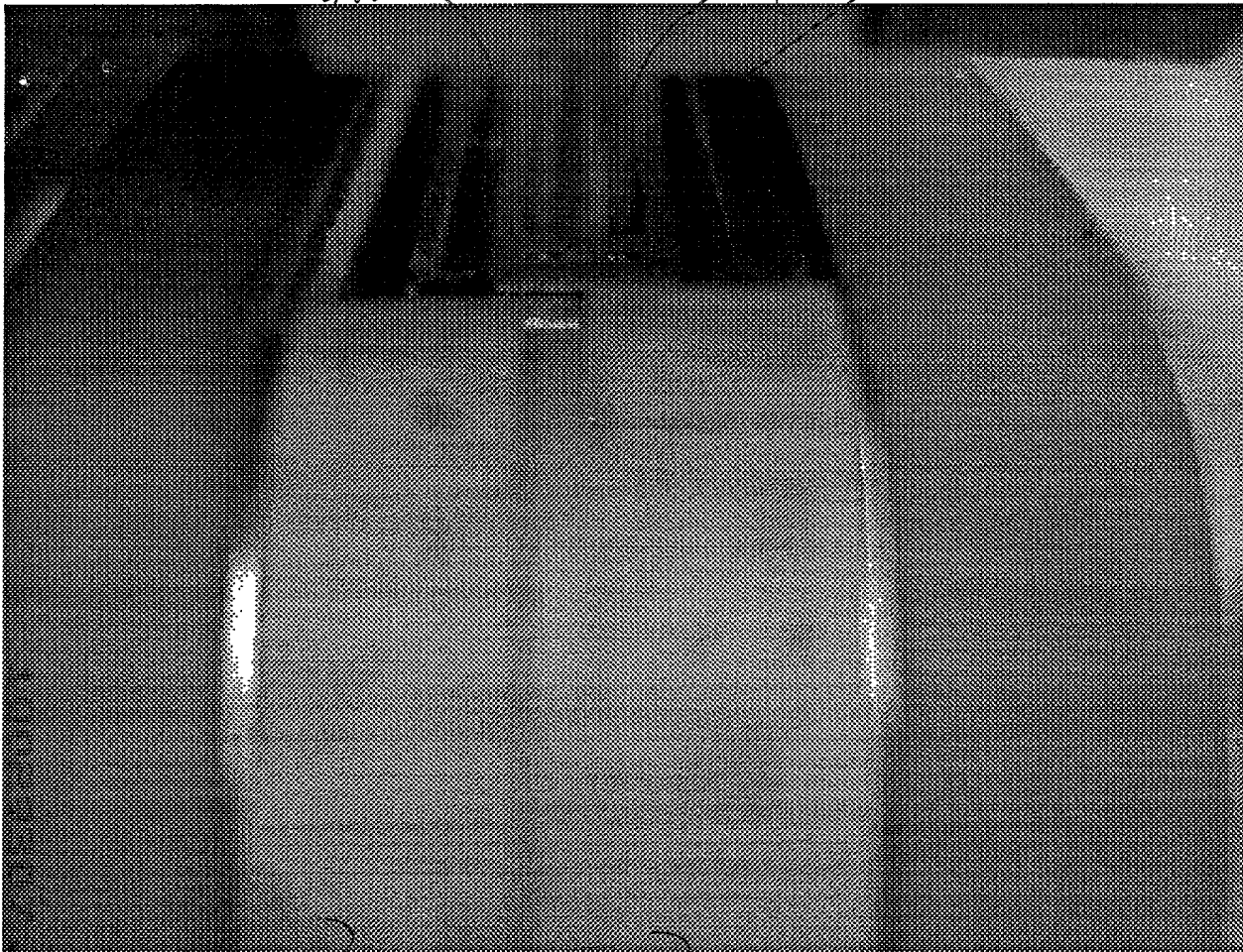
18,414
(6)

485~~6~~

480

495~~6~~

18414
(7)

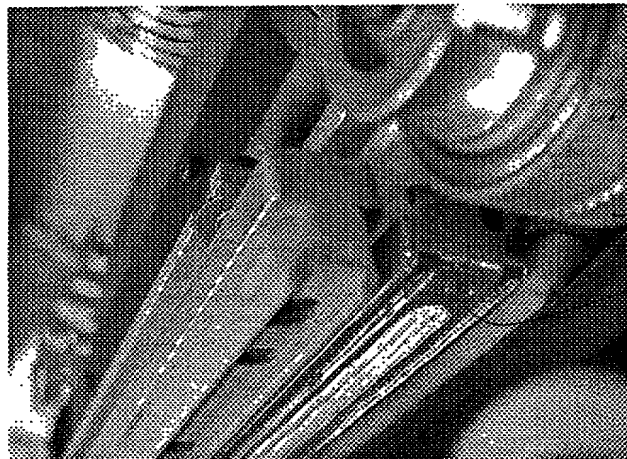


121901

212X

216y

Fig 36



Split manifold to separate seal areas

Fig 37

18,414
(8)

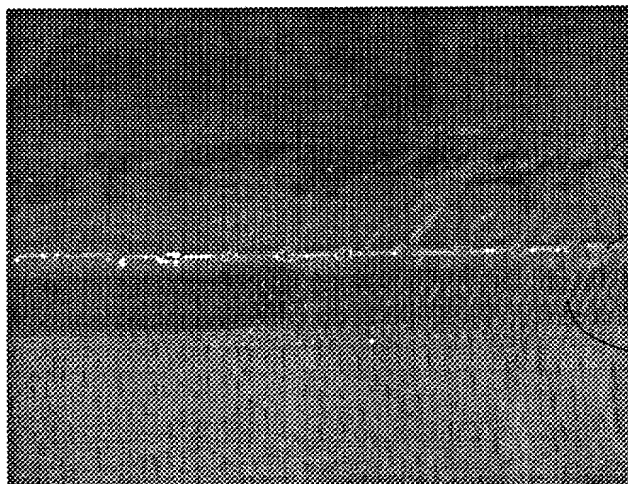


Fig 38

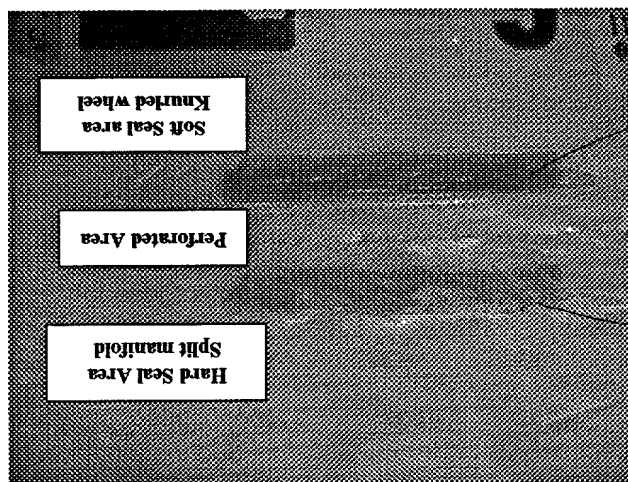


Fig 39

New Design Oshikiri Sealing Unit
Designed per customer requests